

P.O. Box 7000 | Carlisle, PA 17013 | PH: +1-717-245-7141 | FAX: 717-245-7115 or 717-245-7362 EMAIL: international@syntec.carlisle.com | www.carlisle-syntec.com

DECLARATION OF PERFORMANCE - Number: E-101

1. Unique identification code of the product-type:

ClassicBond

2. Type, batch or serial number or any other element allowing identification of the construction product as required under Article 11(4) of the CPR:

Products are labeled with a 12 digit bar code that identifies the plant location, allowing traceability to production record.

3. Intended use or uses of the construction product, in accordance with the applicable harmonized technical specification, as foreseen by the manufacturer:

A black synthetic non-reinforced EPDM membrane used for roof waterproofing and as a fluid barrier

4. Name, registered trade name or registered trade mark and contact address of the manufacturer as required under Article 11(5):

Carlisle SynTec, 1285 Ritner Highway, Carlisle PA 17013, USA: CE Certificate EN 13956: BC2-320-0298-0020-01

CE Certificate EN 13361: BC2-331-0298-0210-01

Carlisle SynTec, 1825 East US Route 40, Greenville IL 62246, USA: CE Certificate EN 13956: BC2-320-0298-0230-05

CE Certificate EN 13361: BC2-331-0298-0230-05

5. Where applicable, name and contact address of the authorised representative whose mandate covers the tasks specified in Article 12(2):

Flex-R Ltd., Sandswood House, Hillbottom Road, Sands Industrial Estate, High Wycombe, HP12 4HJ

6. System or systems of assessment and verification of constancy of performance of the construction product as set out in CPR, Annex V.

AoCP System 2+

7. In case of the declaration of performance concerning a construction product covered by a harmonized standard:

A construction product covered by the harmonized standard EN 13956:2012 and EN 13361:2004, BCCA, identified under registration number 0749, performed certification of constancy of performance under system 2+, on the basis of the following items:

- A. The manufacturer carrying out:
 - 1. Factory Production Control
 - 2. Further testing of samples taken at the factory by the manufacturer in accordance with the prescribed test plan
- B. The notified product certification body issued the certificate of constancy performance of the product on the basis of:
 - 1. Initial inspection of manufacturing plant and of factory production control
 - 2. Continuous surveillance, assessment and evaluation of factory production control



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8. In case of the declaration of performance concerning a construction product for which a European Technical Assessment (ETA) has been issued:

Not Relevant (See Point 7)

9. Declared Performance:

Essential Characteristics	Performance	Test Standard	Harmonized Technical Specification
Visible Defects	Pass	EN 1850-2	
Width	-0,5 % to +1 % of target	EN 1848-2	EN 13956 : 2012
Straightness	-50 mm to +50 mm	EN 1848-2	
Flatness	≤ 10 mm	EN 1848-2	
Effective Thickness	-5 % to +10 % of target	EN 1849-2	
External Fire Performance	$B_{ROOF}(t1)$	ENV 1187-1	
Reaction to Fire	E	EN 13501-1	
Tensile Strength	\geq 8 N/mm ²	EN 12311-2	
Elongation	≥ 350 %	EN 12311-2	
Tear Resistance	≥ 25 N	EN 12310-2	
Dimensional Stability	≤ 0,5 %	EN 1107-2	
UV Exposure	Pass	EN 1297	
Resistance to Ozone	Pass	EN 1844	
Tensile Strength @ break (MPa)			EN 13361 : 2004
No Aging – (L, T)	≥ 8,0	ISO R 527 parts 1 & 3	
Oxidation – 90 days @ 85°C	$\Delta \leq 25\%$	pr EN 14575	
Weathering – 3000 hours UV	$\Delta \leq 25\%$	EN 12224	
Static Puncture (kN)	≥ 0,5	EN ISO 12236	
Water Permeability (m ³ /m ²)/d	0	pr EN 14150	
Durability - Environmental Stress	≥ 200	ASTM D 5397-99	
Cracking (hours)		Appendix	

10. The performance of the product identified in points 1 and 2 is in conformity with the declared performance in point 9. This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 4.

Signed for and on behalf of the manufacturer by:

Orlando Labo

Mr. Orlando Lobo - Vice President, International Operations - Carlisle, Pennsylvania, USA

June, 2013