

# RES-TEC



# 2020

# FLEXITEC

Multi-surface GRP roofing system



Flexitec 2020 Resin and Primer require the addition of **Powder Hardener** to cure. The amount required varies on temperature and volume as indicated in the guideline tables below.

## Flexitec 2020 Resin

Hardener Addition Rate:	4%	3%	2%
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Temperature Range:	5-10°C	11-17°C	18-30°C
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Amount of Flexitec 2020 Resin		Hardener Scoops	Hardener Scoops	Hardener Scoops
Volume	Weight			
1 ltr	1.4 kg	4	3	2
2 ltr	2.8 kg	8	6	4
3 ltr	4.2 kg	12	9	6
4 ltr	5.6 kg	16	12	8
5 ltr	7.1 kg	20	15	10
6 ltr	8.5 kg	24	18	12
7 ltr	10.0 kg	28	21	14
8 ltr	11.3 kg	32	24	16
9 ltr	12.7 kg	36	27	18
10 ltr	14.1 kg	40	30	20

## Flexitec 2020 Primer

Hardener Addition Rate:	4%	3%	2%
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Temperature Range:	5-10°C	11-17°C	18-30°C
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Amount of Flexitec 2020 Primer		Hardener Scoops	Hardener Scoops	Hardener Scoops
Volume	Weight			
1 ltr	1.1 kg	4	3	2
2 ltr	2.3 kg	8	6	4
3 ltr	3.4 kg	12	9	6
4 ltr	4.6 kg	16	12	8
5 ltr	5.7 kg	20	15	10

Unsure if primer is needed? You can find out what roof surfaces require priming in the Flexitec 2020 Application Manual.